



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4935-1

Job Sheet 172556



Part No: D4935-1

Job Qty: 20 ea

Part Name: Mounting Bracket



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 2/20/18

Job Tracking No:

Created By: Michelle Gagnon-Donovan

Due Date: 4/18/18

Type: **SOLD**

Description:

Note: DWG REV B IPP REV:A 13.10.02 NEW ISSE DD VERF:JLM IPP REV:B 14.06.18 AS PER DWG REV.B DD VERF:JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
90	Start up Operation	60 Ea	4/17/18	4/17/18	0.00	0.00	Start Up Waterjet		21 18/03/12
100	Waterjet	60 pcs	4/17/18	4/17/18	0.00	2.18	Waterjet1		21 18/03/12
110	QC	60 pcs	4/17/18	4/17/18	0.00	0.00	QC2 Waterjet-1		21 18/03/12
120	QC	60 pcs	4/17/18	4/17/18	0.00	0.00	QC8-5		21 18-3-16
130	Brake NC	60 pcs	4/17/18	4/17/18	0.01	0.86	Brake NC 2		21 18-3-16
140	QC	60 pcs	4/17/18	4/17/18	0.00	0.00	QC5		21 18-3-16
150	HandFinish	60 pcs	4/17/18	4/17/18	0.00	0.67	HandFinish1		21 18-04-03
160	QC	60 pcs	4/17/18	4/17/18	0.00	0.00	QC7-4		21 18-4-4
170	Powdercoat	60 pcs	4/18/18	4/18/18	0.00	0.68	Powdercoat11		21 18-4-4
180	QC	60 pcs	4/18/18	4/18/18	0.00	0.00	QC3		21 18-4-4
190	Packaging	60 pcs	4/18/18	4/18/18	0.00	0.00	Packaging3-2	5/128	21 18-4-4
200	QC21-SA	60 Ea	4/18/18	4/18/18	0.00	0.00	QC21		21 18-4-4

Part Op 100 - 1-Cut as per Dwg Dwg Rev: A Prog Rev: A 2-Deburr as required
Descriptions: 170 - START TIME: 10:05 OVEN TEMPERATURE: 320° FINISH TIME: 11:25 11/18/18

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.063	6061-T6 .063 Sheet	.6780 sf (.0113 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6S.063	1	252	0

Part Specifications

Specifications could not be found.

Plex 2/20/18 12:34 PM Dart.Gagnon.Michelle



Container No: S049959



Part: D4935-1

Job No: 172556

Serial No/Batch: S049959

Revision:

Inspector:

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Date: 03/12/18

